



# ULTI-BOARD™

THE ULTIMATE SPOILBOARD™

**THE ULTIMATE IN  
SPOILBOARD  
PERFORMANCE—  
NOT YOUR ORDINARY  
SHEET OF MDF!**

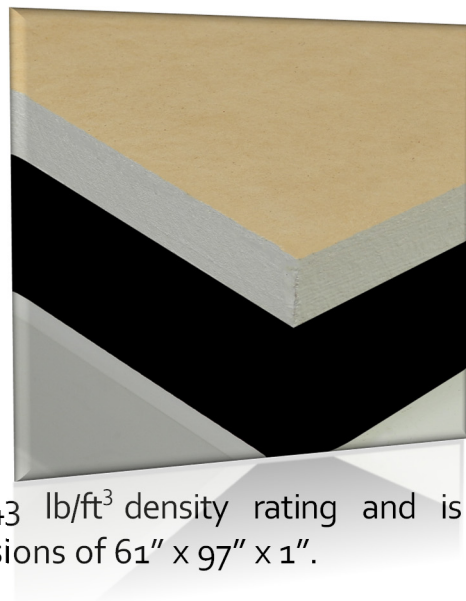
**FOR TECHNICAL ASSISTANCE  
OR DEALER INQUIRIES  
CONTACT**

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**ULTI-BOARD™** has been distributed exclusively by **Southwest Manu-Tech** since 2007 to highly satisfied CnC router operations across the country. Compared to standard LDF, MDF and HDF engineered sheet products which are manufactured with machinability and finish qualities in mind only, **ULTI-BOARD™** was specially formulated for effective vacuum flow and work piece holding.

**ULTI-BOARD™** is a **Grade A Engineered** MDF board that features homogenous densities from edge to edge and top to bottom, a strong core and bi-directional flow characteristics. **ULTI-BOARD™** is manufactured within strict tolerances to maintain the characteristics that are critical to the Spoilboard application. **ULTI-BOARD™** features a 43 lb/ft<sup>3</sup> density rating and is available in standard dimensions of 61" x 97" x 1".



The standard dimensional format of **ULTI-BOARD™** offers flexibility in work holding configurations. The **ULTI-BOARD™** is easily trimmed to fit smaller format routers or, for larger formats, a second board is utilized with minimal to no waste for securing to multi-zoned router tables or splicing into a single larger format board. The 1" thick format offers a greater economy of scale with increased Spoilboard life as well as favorable shipping logistics.

**ULTI-BOARD™** features **Prepared Edges** sealed with a high-build **Elastomeric Coating** for the ultimate in vacuum flow containment.

[www.UltimateSpoilboard.com](http://www.UltimateSpoilboard.com)