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CUTS Item #SD512, Freud 12 in Dia, 1 in Arbor, 36 Tooth SD500 Super Dado Set \$379.62

Thank you for shopping with us! **Application: Chip Free Dadoes in Veneered Plywoods & Laminates** The SD500 Series cuts everything from veneered plywoods and laminates to solid wood. Chip- and splinter-free with a super smooth, flat bottom. The SD500 Series dado sets were the first to include a 3/32" thick chipper and has the flexibility of an adjustable dado to handle today's undersized plywood. This allows the cut width to be adjusted in 1/32" increments and doubles the number of slot widths available. A shim set is also included with the dado set for fine adjustments. Use on all table saws and radial arm saws for cutting slots, grooves, dadoes, and rabbets in softwood or hardwood. Set includes 2 blades, shim set, and 6 chippers. [Freud Replacement Parts/Shim Sets](#)

Chip Free Dadoes In Veneered Plywoods And Laminates

Recommended Use & Cut Quality

Application

HARDWOOD: Excellent
 SOFTWOOD: Good
 CHIP BOARD: Fair
 PLYWOOD: Fair
 LAMINATE: Fair
 NON-FERROUS: Not Recommended

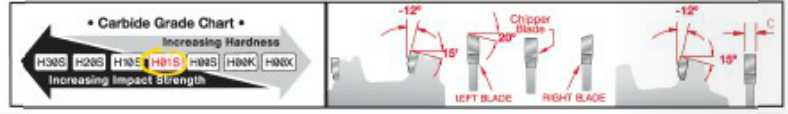
CUT QUALITY: Fair → Good → Excellent
 (Not recommended for ferrous metals or masonry)

The SD500 Series of dado sets cuts everything from veneered plywoods and laminates to solid wood, chip and splinter-free with a super smooth, flat bottom. The SD500 Series dado sets were the first to include a 3/32" thick chipper and has the flexibility of an adjustable dado to handle today's undersized plywood. This allows the cut width to be adjusted in 1/32" increments and doubles the number of slot widths available. A shim set is also included with the dado set for fine adjustments. Use on all table saws, and radial arm saws for cutting slots, grooves, dadoes, and rabbets in softwood or hardwood.



Slot Width	No. Chippers Required		
	1/8	3/32	1/16
7/4"	0	0	0
5/16"	0	0	1
11/32"	0	1	0
3/8"	1	0	0
13/32"	0	1	1
7/16"	1	0	1
15/32"	1	1	0
1/2"	2	0	0
17/32"	1	1	1
9/16"	2	0	1
19/32"	2	1	0
5/8"	3	0	0
21/32"	2	1	1
11/16"	3	0	1
23/32"	3	1	0
3/4"	4	0	0
25/32"	3	1	1
13/16"	4	0	1
29/32"	4	1	1

Item	Dia.	Teeth	Arbor	Chippers(C)
SD506	6"	20	5/8"	(4)1/8",(1)3/32",(1)1/16"
SD508	8"	24	5/8"	(4)1/8",(1)3/32",(1)1/16"
SD510	10"	32	1"	(4)1/8",(1)3/32",(1)1/16"
SD512	12"	36	1"	(4)1/8",(1)3/32",(1)1/16"



Tips Techniques

For safety and best results, when cutting wide and/or deep dadoes, make several light passes instead of attempting to remove the material in one pass.

SPECIFICATIONS

Diameter	12 in
Arbor	1 in
Teeth	36
Thickness	(4) 1/8 in, (1) 3/32 in, (1) 1/16 in Chippers
Manufacturer	Freud Tools