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TOOLS



CUTS



Item #SD206, Freud SD200 Pro Dado Set \$110.76

Thank you for shopping with us! **Application: A Stacked Dado For Flat Bottom Grooves & Virtually Splinter-Free Cuts** Freud's quality and craftsmanship in a stacked dado set, but at a wobble dado price! The negative hook angles make flat bottom grooves and virtually splinter-free cuts. It has two outside blades with three 2-wing chippers. This makes it ideal for underpowered saws because it requires less power to feed. All blades and chippers come with Freud's anti-kickback design. This resharpenable set will produce grooves from 1/4" to 7/8" in 1/16" increments. This dado set comes with a shim set and carrying case as well as instructions on how to make basic dado sizes. Set includes: 2 blades, spacers, shim set, and 3 chippers.

A Stacked Dado For Flat Bottom Grooves and Virtually Splinter-Free Cuts

Application

Recommended Use & Cut Quality

HARDWOOD:
SOLID WOOD:
CHIP BOARD:
PLYWOOD:
LAMINATE:
NON-FERROUS: Not Recommended

CUT QUALITY: Fair → Good → Excellent
(Not recommended for ferrous metals or masonry)

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Set includes:

2 Blades, Spacers, Shim Set, 3 Chippers

Caution: Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or with just one outside blade.

Item	Dia.	Teeth	Arbor	Chippers(C)
SD206	6"	10	5/8"	(3)1/8"
SD208	8"	12	5/8"	(3)1/8"

Slot Width	No. Chippers 1/8"	Required Spacers
1/4"	0	0
5/16"	0	1
3/8"	1	0
7/16"	1	1
1/2"	2	0
9/16"	2	1
5/8"	3	0
11/16"	3	1
3/4"	4	0
13/16"	4	1

*** Carbide Grade Chart ***

Increasing Hardness: H08S, H08, H10S, H10, H12S, H12, H14S, H14, H16S, H16, H18S, H18, H20S, H20, H22S, H22, H24S, H24, H26S, H26, H28S, H28, H30S, H30, H32S, H32, H34S, H34, H36S, H36, H38S, H38, H40S, H40, H42S, H42, H44S, H44, H46S, H46, H48S, H48, H50S, H50, H52S, H52, H54S, H54, H56S, H56, H58S, H58, H60S, H60, H62S, H62, H64S, H64, H66S, H66, H68S, H68, H70S, H70, H72S, H72, H74S, H74, H76S, H76, H78S, H78, H80S, H80, H82S, H82, H84S, H84, H86S, H86, H88S, H88, H90S, H90, H92S, H92, H94S, H94, H96S, H96, H98S, H98, H100S, H100

Increasing Impact Strength: H08S, H08, H10S, H10, H12S, H12, H14S, H14, H16S, H16, H18S, H18, H20S, H20, H22S, H22, H24S, H24, H26S, H26, H28S, H28, H30S, H30, H32S, H32, H34S, H34, H36S, H36, H38S, H38, H40S, H40, H42S, H42, H44S, H44, H46S, H46, H48S, H48, H50S, H50, H52S, H52, H54S, H54, H56S, H56, H58S, H58, H60S, H60, H62S, H62, H64S, H64, H66S, H66, H68S, H68, H70S, H70, H72S, H72, H74S, H74, H76S, H76, H78S, H78, H80S, H80, H82S, H82, H84S, H84, H86S, H86, H88S, H88, H90S, H90, H92S, H92, H94S, H94, H96S, H96, H98S, H98, H100S, H100

Use a sacrificial backer board to eliminate blow out at the end of your dado cuts

SPECIFICATIONS

Manufacturer	Freud Tools
Diameter	6 in
Arbor	5/8 in
Note	
Teeth	10

SPECIFICATIONS

Thickness	(3) 1/8 in Chippers
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