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Thank you for shopping with us! **Application: A Stacked Dado For Flat Bottom Grooves & Virtually Splinter-Free Cuts** Freud's quality and craftsmanship in a stacked dado set, but at a wobble dado price! The negative hook angles make flat bottom grooves and virtually splinter-free cuts. It has two outside blades with three 2-wing chippers. This makes it ideal for underpowered saws because it requires less power to feed. All blades and chippers come with Freud's anti-kickback design. This resharpenable set will produce grooves from 1/4" to 7/8" in 1/16" increments. This dado set comes with a shim set and carrying case as well as instructions on how to make basic dado sizes. Set includes: 2 blades, spacers, shim set, and 3 chippers.

Application

A Stacked Dado For Flat Bottom Grooves and Virtually Splinter-Free Cuts

Recommended Use & Cut Quality

HARDWOOD:

SOFTWOOD:

CHIP BOARD:

PLYWOOD:

LAMINATE:

NON-FERROUS:

Fair Good Excellent

(Not recommended for ferrous metals or masonry)

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2 Blades

Spacers

Shim Set

3 Chippers

Caution: Carbide tips should never come into contact with each other. Always use both outside blades and never use chippers alone or up just one outside blade.

Item	Dia.	Teeth	Arbor	Chippers(C)
SD206	6"	10	5/8"	(3)1/8"
SD208	8"	12	5/8"	(3)1/8"

Slot Width	No. Chippers 1/8	Required Spacers
1/4"	0	0
5/16"	0	1
3/8"	1	0
7/16"	1	1
1/2"	2	0
9/16"	2	1
5/8"	3	0
11/16"	3	1
3/4"	4	0
13/16"	4	1

• Carbide Grade Chart •

Increasing Hardness

Increasing Impact Strength

H0B3
H0B5
H1B6
H1B10
H0B8
H0B1
H0B4

Tips

Techniques

Use a sacrificial backer board to eliminate blow out at the end of your dado cuts

Manufacturer	Freud Tools
Diameter	6 in
Arbor	5/8 in
Note	

SPECIFICATIONS

Teeth	10
Thickness	(3) 1/8 in Chippers