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Item #RC-3400, Amana Tool CNC Face Milling for Non-Ferrous Metals 2 31/64" Dia, 1/2" Shank End Mill/Router Bit (Industrial) \$283.04

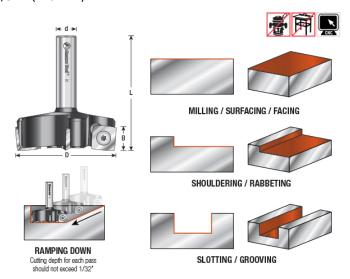
Thank you for shopping with us! Amana Tool CNC Face Milling for Non-Ferrous Metals End Mill/Router Bit - Replaceable tips end mill/router bit tool body made from alloy steel with 4 solid carbide cutting inserts for maximum feed and stability, specially made for CNC and milling machines. Each of the solid carbide tips has 4 cutting rounded corners that can be "dialed;" made from micrograin carbide for maximum tool life. **Excellent for cutting:**

- Aluminum
- Bronze
- Copper

Applications:

- Milling / Surfacing / Facing
- Shouldering / Rabbeting
- Slotting / Grooving

Use "Ramp Down" technique Feed Rate: 25"/min - 63"/min Chip load per tooth: 0.0008" - 0.002" Maximum RPM: 8,000 RPM **Warning:** Maximum recommended material depth in one pass 1/32" (1.0mm).



SPECIFICATIONS	
Manufacturer	Amana Tool
Diameter	2 31/64 in

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Cut Height, Length, or Width	15 mm
Flute	4
Replacement Parts	RCK-458
Overall Length	2 53/64 in
RPM	8,000 Max RPM
Shank	1/2 in