

Edge of Arlington Saw & Tool, Inc.

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Item #RC-1146, Amana Tool Insert V-Groove 120 Deg x 1-23/64 x 1/4 Inch Shank CNC \$138.78

Thank you for shopping with us! The innovative CNC tool design uses a high grade solid carbide insert knife, which allows for two uses out of each insert. Once the knife shows signs of wear you can rotate the insert for a brand new cutting edge. These industrial 'V' Groove insert router bits were especially designed for applications including:

- Miter folds - "create the perfect joint"
- Signmaking and lettering

RC-1103 allows two uses out of each insert. Once insert knife shows signs of wear, rotate the insert for a brand new cutting edge. **Advantages of Insert Tooling**

- Long lasting insert knives provide superior smooth quality cuts every time
 - Quick and precise replacement of dull knives
 - Due to insert accuracy, tool life is extended
 - Insert tooling allows for harder grades of carbide
 - Special carbide grades for special applications
 - Knives can be sharpened multiple times without affecting the original profile
 - Cost effective solution compared to replacing brazed router bits
- Secure locking screw system ensures maximum safety and maintains cutting accuracy. CNC router requires quality hold downs to ensure the least possibility of material shifting during operation. **Excellent for cutting—engraving first list item only:**

- Aluminum, Brass, Bronze, Copper, Gold, Silver & Carbon Fiber—Engraving Only
- Foam
- Laminate
- Melamine
- MDF/HDF
- Sign Board
- Solid Surface
- Veneered Plywood
- Wood
- Xanita® Board*
- 20lbs High Density Urethane

*When working with Xanita LightBoard panel (X-board®, X-board® plus) we recommend using MDF knives for better results.

SPECIFICATIONS

Diameter	1 23/64 in
B1	25/32 in
Cut Height, Length, or Width	25/64 in
Edge(s)	2
Knives	Included Gen Purp RCK-139 // Optional MDF RCK-348
Length	1 27/64 in
Overall Length	2 31/64 in
RPM	14,000
Shank	1/4 in
Angle	120 deg
Manufacturer	Amana Tool