

Edge of Arlington Saw & Tool, Inc.

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Item #RC-1029, Amana Tool CNC Insert V-Groove 120 Deg x 3-13/32 Dia x 1 x 3/4 Shank Router Bit \$213.48

Thank you for shopping with us! These industrial 'V' Groove insert router bits were especially designed for applications including:

- Miter folds - "create the perfect joint"
- Signmaking and lettering

RC-1028 allows two uses out of each insert. Once insert knife shows signs of wear, rotate the insert for a brand new cutting edge. **Advantages of Insert Tooling**

- Long lasting insert knives provide superior smooth quality cuts every time
 - Quick and precise replacement of dull knives
 - Due to insert accuracy, tool life is extended
 - Insert tooling allows for harder grades of carbide
 - Special carbide grades for special applications
 - Knives can be sharpened multiple times without affecting the original profile
 - Cost effective solution compared to replacing brazed router bits
- Secure locking screw system ensures maximum safety and maintains cutting accuracy. CNC router requires quality hold downs to ensure the least possibility of material shifting during operation. **Excellent for cutting—engraving first list item only:**

- Aluminum, Brass, Bronze, Copper, Gold, Silver & Carbon Fiber—Engraving Only
- Foam
- Laminate
- Melamine
- MDF/HDF
- Sign Board
- Solid Surface
- Veneered Plywood
- Wood
- Xanita® Board*
- 20lbs High Density Urethane

*When working with Xanita LightBoard panel (X-board®, X-board® plus) we recommend using MDF knives for better results. Warning: Before using any insert tool, make sure the set screw is tightened firmly. When replacing a dull insert, first clean the tool and remove all dust prior to inserting the new knife.

SPECIFICATIONS

Manufacturer

Amana Tool

SPECIFICATIONS

Diameter	3 13/32 in
B1	2 in
Cut Height, Length, or Width	1 in
Edge(s)	1
Flute	2
Knives	Included Gen Purp RCK-112 // Optional MDF RCK-357
Length	2 3/8 in
Note	Warning: These tools have an open flute design (not anti-kickback) and are intended for high feed rate CNC machine use only. DO NOT USE IN PORTABLE ROUTERS!
Overall Length	3 27/32 in
RPM	15,000
Angle	120 deg