## Edge of Arlington Saw & Tool, Inc.

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## Item #DT14841-30, Amana Tool Ditec™ Carbide-Tipped Sliding Table Saw 14 Inch Dia x 84T ATB, 10 Deg, 30mm Bore

Thank you for shopping with us!

These high-performance crosscutting blades are designed primarily for use in sliding table saws, such as Striebig®, Altendorf®, SCMI®, and Delta® models. They are also suitable for use in regular table saws. The blades incorporate an exceptional array of features: high tooth count, a choice of alternate top bevel or triple chip grind, expansion slots, and turbulence-dampening copper plugs. The Ditec™ carbide tips and exceptional sharpness add long tool life to these features. Choose the ATB grind for solid wood or plywood, the TC grind for MDF, OSB, HDF, single- or double-sided melamine, and plastic laminated panels.

- √ Exclusive DITEC™ Carbide Tips
- √ Higher Reliability & Lower Maintenance
- √ Low Noise Level
- √ Laser Cut Saw Bodies
- √ Excellent Cutting Quality

Instructions for grinding: For maintenance grinding, use fine grit (D400 to D600) diamond wheels. To match the factory grind, use a slower than normal feed rate. Damaged teeth can be replaced by any grade of carbide tooth. Replacing of a large number of teeth will, of course, shorten the life of the saw blade. Since the carbide in the DITEC $^{\text{TM}}$  is harder than other carbides, it is critical that you protect them from "thermal shock" if an adjacent tooth is replaced. Heat absorbed during the brazing process will seriously degrade the DITEC $^{\text{TM}}$  carbide.

Warning: Before use, read saw blade safety guidelines in <u>Amana's</u> <u>catalog.</u>

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SPECIFICATIONS	
Diameter	14 in (350 mm)
Bore	30 mm
Grind	TCG
Kerf	0.137
Note	P.H. = pin-hole configuration. Example: $2/10/60 = 2 @ 10$ mm dia on 60mm circle.
Pinholes	2/7/42 & 2/10/60

SPECIFICATIONS	
Plate	.098 in
Teeth	84
Manufacturer	Amana Tool