

## Edge of Arlington Saw & Tool, Inc.

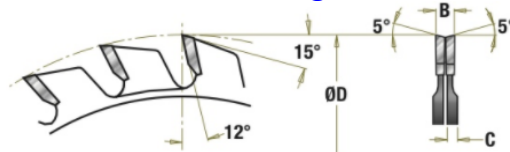
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### Item #DT120T14-20, Amana Tool Carbide-Tipped Ditec™ 2000 Adjustable Type Scoring 120mm Dia x 12 x 2T ATB, 12 Deg, 20mm Bore, Scoring Set \$169.01

Thank you for shopping with us!

Used on panel saws or sliding table saws with separate scoring units for chip-free cuts on both sides of the material. Adjustable scoring sets consist of two 12-tooth saw blades with shims to adjust the kerf width (2.8mm to 3.6mm). Used in combination with our industrial saw blades with standard kerf (example #612721, DT12721, etc). ✓ Exclusive DITEC™ Carbide Tips ✓ Higher Reliability & Lower Maintenance ✓ Low Noise Level ✓ Laser Cut Saw Bodies ✓ Excellent Cutting Quality Instructions for grinding: For maintenance grinding, use fine grit (D400 to D600) diamond wheels. To match the factory grind, use a slower than normal feed rate. Damaged teeth can be replaced by any grade of carbide tooth. Replacing of a large number of teeth will, of course, shorten the life of the saw blade. Since the carbide in the DITEC™ is harder than other carbides, it is critical that you protect them from “thermal shock” if an adjacent tooth is replaced. Heat absorbed during the brazing process will seriously degrade the DITEC™ carbide. Adjustable scoring sets with 22mm bore can be converted either to 3/4 in bore by ordering 2 each #BU-130 bushings, or to 20mm by ordering 2 each #BU-140 bushings. Replacement 5-pc shim set (0.6mm, .10mm, .20mm (2), and 2.8mm) order No. Shim Set. Will fit 20mm or 22mm scoring sets. **Warning:** Before use, read saw blade safety guidelines in [Amana's catalog](#).



SPECIFICATIONS	
<b>Diameter</b>	120 mm
<b>Bore</b>	20 mm
<b>Grind</b>	ATB
<b>Kerf</b>	2.8mm to 3.6mm
<b>Machine</b>	Altendorf™, Martin, Mrozek
<b>Plate</b>	2 (x2) mm

## SPECIFICATIONS

<b>Teeth</b>	12 x 2
<b>Manufacturer</b>	Amana Tool