

Edge of Arlington Saw & Tool, Inc.

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Item #AMS-225, Amana Tool 4-Pc 3D CNC Signmaking, Lettering & Engraving Insert Solid Carbide 45, 60, 90 & 120 Degree V-Groove Router Bit Collection, 1/4 Inch Shank \$358.92

Thank you for shopping with us!

These industrial V-Groove insert router bits were especially designed for applications including Miter folds - "create the perfect joint," signmaking and lettering. The innovative CNC tool design uses a high grade solid carbide insert knife, which allows you two uses out of each insert. Once the knife shows signs of wear, you can rotate the insert for a brand new cutting edge.

Excellent for cutting:

- Aluminum, Bronze, Copper & Carbon Fiber (Engraving Only)
- Foam
- Laminate
- Melamine
- MDF/HDF
- Sign Board
- Solid Surface
- Veneered Plywood
- Wood
- Xanita® Board*
- 20lbs High Density Urethane

*When working with Xanita LightBoard panel (X-board® X-board® plus) we recommend using MDF knives for better results.

Advantages of Insert Tooling:

- Long lasting insert knives provide superior smooth quality cuts every time
- Quick and precise replacements of dull knives
- Due to insert accuracy tool life is extended
- Insert tooling allows for harder grades of carbide
- Special carbide grades for special applications
- Knives can be re-sharpened multiple times without affecting the original profile
- Cost effective solution compared to replacing brazed router bits

Secure locking screw system ensures maximum safety and maintains cutting accuracy. CNC router requires quality hold downs to ensure the least possibility of material shifting during operation

Attention: Item #[RC-1142](#), when using on small, hobby type CNC machines, set RPM to 12,000 RPM with 30% slower feed rate.

Wood Storage Box Dimensions 8" L x 6-1/4" W x 3-1/4" H

SPECIFICATIONS

Manufacturer Amana Tool

Includes 60 & 90 Deg Insert V-Groove, 45 Deg Insert V-Groove, 120 Deg Insert V-Groove

Shank 1/4 in

Type 4-Pc CNC V-Groove 2D/3D Signmaking, Lettering, Engraving Router Bit Collection

No. of Pieces 4

Note