

Edge of Arlington Saw & Tool, Inc.

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Item #93840 (SP-115), Viking Super Premium Ultra Bor Type 240-UB 135° Split Point Jobber Length Drills: 115-Pc Set 1/16-1/2 by 64ths + A-Z & 1-60 \$520.02

Thank you for shopping with us!

Viking Super Premium Ultra Bor Type 240-UB 135° Split Point Jobber Length Drills: 115-Pc Set 1/16-1/2 by 64ths + A-Z & 1-60

Ultra Bor Super Premium - 135° split point for fast penetration and accurate starting without a center punch. Precision ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity; temperature stress relief improves lubricity and toughness.

Manufactured to NAS 907B specification from Premium Hi-Molybdenum Steel.

Drills are heat-treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications. Sizes smaller than #52 have non-split points.

Ultra Bor will substantially outperform cobalt drills in work hardening stainless steel and other tough drilling applications.

SPECIFICATIONS

Manufacturer	Viking Drill & Tool
Includes	Super Premium 135 deg Split Point - 1/16-1/2 by 64ths + A-Z & 1-60
Features	Body & Clearance are gold surface treated for max lubricity, NAS 907B aerospace specification

SPECIFICATIONS

Recommended For	Work hardening grades of stainless steel & other hard metal drilling applications
Style	Super Premium
No. of Pieces	115
Pack Quantity	1 Set