

Edge of Arlington Saw & Tool, Inc.

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Item #92170 (RSP-21), Viking Super Premium Ultra Bor Reduced Shank Jobber Length Drills Type 278-UB: 21-Pc Set 1/16-1/4 by 64ths; 9/32-1/2 x 32nds - 3/8" Reduced Shank \$125.80

Thank you for shopping with us!

Viking Super Premium Ultra Bor Reduced Shank Jobber Length Drills Type 278-UB: 21-Pc Set 1/16-1/4 by 64ths; 9/32-1/2 x 32nds - 3/8" Reduced Shank

Black & Gold

- Special Hi-Molybdenum tool steel.
- 135° split point for fast penetration and accurate starting without center punch.
- Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance.
- Body and clearance are gold surface treated for maximum lubricity.
- Heat treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel.
- Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness.
- Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.
- Drill is a Type 240-UB with a 3/8" reduced shank.

SPECIFICATIONS	
Manufacturer	Viking Drill & Tool
Includes	1/16-1/4 by 64ths; 9/32-1/2 x 32nds - 3/8 in Reduced Shank
Recommended For	Work hardening grades of stainless steel & other hard metal drilling applications
Style	Super Premium, Black & Gold, Reduced Shank
No. of Pieces	21
Pack Quantity	1 Set