

## Edge of Arlington Saw & Tool, Inc.

124 South Collins  
Arlington, TX 76010  
Phone: 817-461-7171 • Fax: 817-795-6651  
Toll Free: 888-461-7171  
Email: [info@eoasaw.com](mailto:info@eoasaw.com)  
Website: [www.eoasaw.com](http://www.eoasaw.com)

---



**Item #92110 (RSP-15), Viking Super Premium Ultra Bor Reduced Shank Jobber Length Drills Type 278-UB: 15-Pc Set 1/16-1/2 by 32nds - 3/8" Reduced Shank \$107.86**

Thank you for shopping with us!

Viking Super Premium Ultra Bor Reduced Shank Jobber Length Drills Type 278-UB: 15-Pc Set 1/16-1/2 by 32nds - 3/8" Reduced Shank

**Black & Gold**

- Special Hi-Molybdenum tool steel.
- 135° split point for fast penetration and accurate starting without center punch.
- Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance.
- Body and clearance are gold surface treated for maximum lubricity.
- Heat treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel.
- Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness.
- Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.
- Drill is a Type 240-UB with a 3/8" reduced shank.

### SPECIFICATIONS

<b>Manufacturer</b>	Viking Drill & Tool
<b>Includes</b>	1/16-1/2 by 32nds - 3/8 in Reduced Shank
<b>Recommended For</b>	Work hardening grades of stainless steel & other hard metal drilling applications
<b>Style</b>	Super Premium, Black & Gold, Reduced Shank
<b>No. of Pieces</b>	15
<b>Pack Quantity</b>	1 Set