

Edge of Arlington Saw & Tool, Inc.

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**Item #88280, Viking
Super Premium Ultra Bor
Type 240-UB Jobber
Length Drills: Wire
\$20.40**

Thank you for shopping with us! Ultra Bor Super Premium - 135° split point for fast penetration and accurate starting without a center punch. Precision ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity; temperature stress relief improves lubricity and toughness.

Manufactured to NAS 907B specification from Premium Hi-Molybdenum Steel.

Drills are heat-treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications. Sizes smaller than #52 have non-split points.

Ultra Bor will substantially outperform cobalt drills in work hardening stainless steel and other tough drilling applications.

SPECIFICATIONS

Wire

55

SPECIFICATIONS	
Flute	7/8 in
Overall Length	1 7/8 in
Manufacturer	Viking Drill & Tool
Unit Price	\$1.70
Pack Quantity	Bulk Pack of 12