

## Edge of Arlington Saw & Tool, Inc.

124 South Collins  
Arlington, TX 76010  
Phone: 817-461-7171 • Fax: 817-795-6651  
Toll Free: 888-461-7171  
Email: [info@eoasaw.com](mailto:info@eoasaw.com)  
Website: [www.eoasaw.com](http://www.eoasaw.com)

---



### **Item #820-104, Mastercut 4 Flute Downcut Combination Spiral (High Velocity) \$190.97**

Thank you for shopping with us!

Material Finish-Top: Excellent  
Material Finish-Bottom: Poor

Spiral flute router bits should only be used in automatic feed operations. They are good for use on all materials. Downcut routers produce the best finish to the top of the material. Chips flow in a downward direction. Endmill Points are most often found on 3 and 4 flute routers. They are good for achieving a smooth finish on a flat bottom surface, and are commonly used in the plastic routing industry.

SPECIFICATIONS	
<b>Diameter</b>	1/2 in
<b>Cut Height, Length, or Width</b>	1 5/8 in
<b>End Pt Type</b>	Endmill
<b>Flute Geometry</b>	Downcut
<b>Flute</b>	4
<b>Helix Angle</b>	30 deg
<b>Overall Length</b>	4 in
<b>Shank</b>	1/2 in
<b>Manufacturer</b>	Mastercut