

Edge of Arlington Saw & Tool, Inc.

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**Item #81620, Viking Super Premium
Ultra Bor Mechanic Length Type 258-
UB: 3-Flats on Shank - 3/8" Reduced
Shank - Pack of 6
\$124.38**

Thank you for shopping with us!

- Special Hi-Molybdenum tool steel.
- 135° split point for fast penetration and accurate starting without center punch.
- Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance.
- Body and clearance are gold surface treated for maximum lubricity.
- Heat treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel.
- Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness.
- Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.
- Specially designed for hand-held drills.
- Flats on shank give positive chuck-grip (3/16 and larger).
- Reduced shank with flats for positive chuck grip.

SPECIFICATIONS	
Manufacturer	Viking Drill & Tool
Diameter	1/2 in
Flute	3 3/8 in flute length
Overall Length	5 in
Unit Price	\$20.73
Pack Quantity	Sold in Pack of 6