

## Edge of Arlington Saw & Tool, Inc.

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### Item #73242, Viking Super Premium Ultra Bor Straight Flute Taps - Plug Style - Type 24-UB

**\$73.79**

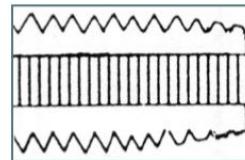
Thank you for shopping with us!

Machine screw. Fractional. Ground Thread.

Special Hi-Tungsten and Hi-Molybdenum tool steel, gold surface treated for maximum lubricity. For general use in production tapping or hand operations. Precision ground threads for the ultimate in accuracy and performance. Taper, plug, and bottoming styles provide great versatility in tough materials, both blind and through holes. These high performance taps are available in complete sets of one taper, plug, and bottoming tap of the same size.

Plug Style: Generally used in thru holes or in blind holes with sufficient clearance.

60661 through 61431 are most commonly used taps



### PLUG

**Type 24-UB, 24-UBN, 24  
Type 32-UB, 32-UBN, 32**

Three to five threads chamfered.

For general use when tapping

into the bottom of the hole is not critical.

(This is the most widely used style.)

## SPECIFICATIONS

<b>Manufacturer</b>	Viking Drill & Tool
<b>D / H / GH Limit</b>	H6
<b>Flute</b>	4
<b>Size</b>	7/8--09