Edge of Arlington Saw & Tool, Inc.

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Item #69374, Viking Drill & Tool Fractional Spiral Flute Semi-Bottoming Taps - 52° Spiral Type 39-ACN Titanium Carbon Nitride: Metric \$38.25

Thank you for shopping with us! Titanium Carbon Nitride coating raises cutting surface hardness, greatly increasing resistance to wear.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semibottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole.

52º Helix Angle -Can be used for plug or bottoming applications •Allows for threading close to bottom or blind holes •Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

SPECIFICATIONS	
D / H / GH Limit	D5
Flute	3

SPECIFICATIONS	
Size	8.00 x 1.25
Manufacturer	Viking Drill & Tool