

## Edge of Arlington Saw & Tool, Inc.

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**Item #69372,  
Viking Drill &  
Tool Fractional  
Spiral Flute  
Semi-Bottoming  
Taps - 52°  
Spiral Type 39  
Bright Finish:  
Metric  
\$30.25**

Thank you for shopping with us! Bright Finish recommended in aluminum, zinc, copper, wood refrigeration die casting, auto hardware, and epoxy-based plastics.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole.

52° Helix Angle - Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes • Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

### SPECIFICATIONS

**D / H / GH Limit**

**D5**

SPECIFICATIONS	
Flute	3
Size	8.00 x 1.25
Manufacturer	Viking Drill & Tool