

## Edge of Arlington Saw & Tool, Inc.

124 South Collins  
Arlington, TX 76010  
Phone: 817-461-7171 • Fax: 817-795-6651  
Toll Free: 888-461-7171  
Email: [info@eoasaw.com](mailto:info@eoasaw.com)  
Website: [www.eoasaw.com](http://www.eoasaw.com)



**Item #69333,  
Viking Drill &  
Tool Fractional  
Spiral Flute  
Semi-Bottoming  
Taps - 52°  
Spiral Type 39-  
UBN Titanium  
Nitride: Metric  
\$30.32**

Thank you for shopping with us! Titanium Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole.

52° Helix Angle - Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes • Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

### SPECIFICATIONS

<b>D / H / GH Limit</b>	D4
<b>Flute</b>	3
<b>Size</b>	4.00 x .70

SPECIFICATIONS

Manufacturer	Viking Drill & Tool
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