

## Edge of Arlington Saw & Tool, Inc.

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**Item #69332,  
Viking Drill &  
Tool Fractional  
Spiral Flute  
Semi-Bottoming  
Taps - 52°  
Spiral Type 39  
Bright Finish:  
Metric  
\$23.04**

Thank you for shopping with us!  
Bright Finish recommended in aluminum, zinc, copper, wood refrigeration die casting, auto hardware, and epoxy-based plastics.

Right Hand Hi-Helix  
Flutes - Ground  
Thread - High Speed  
Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole.

52° Helix Angle -  
Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes  
• Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

### SPECIFICATIONS

**D / H / GH Limit**

D4



SPECIFICATIONS	
Flute	3
Size	4.00 x .70
Manufacturer	Viking Drill & Tool