

Edge of Arlington Saw & Tool, Inc.

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**Item #69324,
Viking Drill &
Tool Fractional
Spiral Flute
Semi-Bottoming
Taps - 52°
Spiral Type 39-
ACN Titanium
Carbon Nitride:
Metric
\$33.22**

Thank you for shopping with us!
Titanium Carbon Nitride coating raises cutting surface hardness, greatly increasing resistance to wear.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole.

52° Helix Angle - Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes
• Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

SPECIFICATIONS

D / H / GH Limit	D4
Flute	2

SPECIFICATIONS	
Size	3.50 x .60
Manufacturer	Viking Drill & Tool