

## Edge of Arlington Saw & Tool, Inc.

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**Item #69323,  
Viking Drill &  
Tool Fractional  
Spiral Flute  
Semi-Bottoming  
Taps - 52°  
Spiral Type 39-  
UBN Titanium  
Nitride: Metric  
\$30.32**

Thank you for shopping with us! Titanium Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole.

52° Helix Angle - Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes • Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

SPECIFICATIONS	
D / H / GH Limit	D4
Flute	2
Size	3.50 x .60

SPECIFICATIONS

Manufacturer	Viking Drill & Tool
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