

Edge of Arlington Saw & Tool, Inc.

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**Item #69312,
Viking Drill &
Tool Fractional
Spiral Flute
Semi-Bottoming
Taps - 52°
Spiral Type 39
Bright Finish:
Metric
\$26.44**

Thank you for shopping with us!
Bright Finish recommended in aluminum, zinc, copper, wood refrigeration die casting, auto hardware, and epoxy-based plastics.

Right Hand Hi-Helix
Flutes - Ground
Thread - High Speed
Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide shear cutting to facilitate evacuation of chips from the hole.

52° Helix Angle -
Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes
• Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

SPECIFICATIONS

D / H / GH Limit

D3

SPECIFICATIONS	
Flute	2
Size	3.00 x .50
Manufacturer	Viking Drill & Tool