

## Edge of Arlington Saw & Tool, Inc.

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**Item #67650 (SPM-29PO), Viking Drill & Tool Super Premium Ultra Bor Mechanic Length Type 250-UB: 3-Flats on Shank - 29-Pc Set - Blaze Orange - Ultra Dex - 1/16-1/2" by 64ths**  
**\$202.94**

Thank you for shopping with us!

Viking Drill & Tool Super Premium Ultra Bor Mechanic Length Type 250-UB: 3-Flats on Shank - 29-Pc Set - Blaze Orange - Ultra Dex - 1/16-1/2" by 64ths

Mechanic Length - 135° Split Point Black & Gold Ultra Bor Super Premium, for fast penetration and accurate starting without center punch. 3-flats on Shank 3/16" and Larger; flats on shank give positive chuck grip • Body and clearance are gold surface treated for maximum lubricity • Especially designed for hand-held drills • Recommended for use in work hardening grades of stainless steel & other hard metal drilling applications.

Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Heat treated at 2185° and then nitro-carburize-finished at 950° to be measurably harder than high-speed steel. Space-age nitro-carburized steel withstands substantially higher drilling temps while maintaining sharpness.

### SPECIFICATIONS

<b>Manufacturer</b>	Viking Drill & Tool
<b>Features</b>	Body and clearance gold surface treated for max lubricity, especially designed for hand held drills
<b>Includes</b>	Mechanics Length 135 deg SP -Blaze Orange - Ultra Dex - 1/16-1/2 in by 64ths
<b>Recommended For</b>	Work hardening grades of stainless steel & other hard metal drilling applications
<b>Shank</b>	3 Flats on Shank 3/16 in and larger
<b>Style</b>	
<b>No. of Pieces</b>	29
<b>Pack Quantity</b>	1 Set