

Edge of Arlington Saw & Tool, Inc.

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**Item #61743, Viking Super Premium Ultra Bor Straight Flute Hand Taps  
Type 35-UB Sets -Taper, Plug, Bottoming: Gold Oxide  
\$32.50**

Thank you for shopping with us!

Straight Flute Hand Taps - Taper, Plug, Bottoming Ground Thread - High Speed Steel

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping

**Includes one each taper, plug, and bottoming tap.**

Gold Oxide - low temperature stress relief that enhances lubricity, reduces friction, increases tap toughness.

**PRODUCT TIPS**

**Tap Wrenches:**  
They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.



Taper Tap

This section cuts full-size thread



Plug Tap

This section cuts full-size thread



Bottoming Tap

This section cuts full-size thread



| SPECIFICATIONS       |                                                   |
|----------------------|---------------------------------------------------|
| Manufacturer         | Viking Drill & Tool                               |
| Flute                | 4                                                 |
| Includes             | Includes one each taper, plug, and bottoming tap. |
| Size                 | 5.0-0.80                                          |
| Pitch Diameter Limit | D-4                                               |