

Edge of Arlington Saw & Tool, Inc.

124 South Collins  
Arlington, TX 76010  
Phone:817-461-7171 • Fax: 817-795-6651  
Toll Free: 888-461-7171  
Email: [info@eoasaw.com](mailto:info@eoasaw.com)  
Website: [www.eoasaw.com](http://www.eoasaw.com)



**Item #61742, Viking Super Premium Ultra Bor Straight Flute Hand Taps  
Type 35-UB Sets -Taper, Plug, Bottoming: Gold Oxide  
\$31.64**

Thank you for shopping with us!

Straight Flute Hand Taps - Taper, Plug, Bottoming Ground Thread - High Speed Steel

- The most common style of tap
- Can be used by hand or for tapping under power
- Versatile taps for use in general machine tapping or CNC tapping applications
- Use for through hole or blind hole tapping

**Includes one each taper, plug, and bottoming tap.**


Gold Oxide - low temperature stress relief that enhances lubricity, reduces friction, increases tap toughness.

**PRODUCT TIPS**

**Tap Wrenches:**  
They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.



Taper Tap  
This section cuts full-size thread



Plug Tap  
This section cuts full-size thread



Bottoming Tap  
This section cuts full-size thread



| SPECIFICATIONS       |   |
|----------------------|---|
| Manufacturer         | Viking Drill & Tool                               |
| Flute                | 4   |
| Includes             | Includes one each taper, plug, and bottoming tap. |
| Size                 | 4.0-0.70  |
| Pitch Diameter Limit | D-4   |