

## Edge of Arlington Saw & Tool, Inc.

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**Type 25 - Bottoming**  
**Bright Finish**

**Item #61452, Viking Super Premium Ultra Bor Straight Flute Bottoming Style Type 25-UB**  
**\$152.38**

Thank you for shopping with us! Special Hi-Tungsten and Hi-Molybdenum tool steel, gold surface treated for maximum lubricity. For general use in production tapping or hand operations. Precision ground threads for the ultimate in accuracy and performance. Taper, plug, and bottoming styles provide great versatility in tough materials, both blind and through holes. These high performance taps are available in complete sets of one taper, plug, and bottoming tap of the same size.

Bottoming: Generates the thread to the bottom of blind holes.

### PRODUCT TIPS

#### Tap Wrenches:

They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.



**Taper Tap**

This section cuts full-size thread



**Plug Tap**

This section cuts full-size thread



**Bottoming Tap**

This section cuts full-size thread



## SPECIFICATIONS

|                         |                     |
|-------------------------|---------------------|
| <b>Manufacturer</b>     | Viking Drill & Tool |
| <b>D / H / GH Limit</b> | H4                  |
| <b>Flute</b>            | 4                   |
| <b>Size</b>             | 1 1/8--7            |