

Edge of Arlington Saw & Tool, Inc.

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**Item #61151, Viking Drill & Tool HSS Straight Flute Taper Style Hand Taps Type 23 - Bright Finish \$7.26**  
Thank you for shopping with us!  
Machine screw. Fractional. Ground Thread.

For general use in production tapping or hand operations. Precision ground threads for the ultimate in accuracy and performance. Taper, plug, and bottoming styles provide great versatility in tough materials, both blind and through holes. These high performance taps are available in complete sets of one taper, plug, and bottoming tap of the same size.

Taper Style: Starts the thread square with workpiece.


**PRODUCT TIPS**

**Tap Wrenches:**  
They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.

Taper Tap  
This section cuts full-size thread

Plug Tap  
This section cuts full-size thread

Bottoming Tap  
This section cuts full-size thread



SPECIFICATIONS	
Manufacturer	Viking Drill & Tool
D / H / GH Limit	H3
Flute	4
Size	5/16--24