

Edge of Arlington Saw & Tool, Inc.

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**Item #57810 (SPM-21), Viking Drill & Tool Super Premium Ultra Bor Mechanic Length Type 250-UB: 3-Flats on Shank - 21-Pc Set 1/16-3/8" by 64ths
\$95.89**

Thank you for shopping with us!

Viking Drill & Tool Super Premium Ultra Bor Mechanic Length Type 250-UB: 3-Flats on Shank - 21-Pc Set 1/16-3/8" by 64ths

Mechanic Length - 135° Split Point Black & Gold Ultra Bor Super Premium, for fast penetration and accurate starting without center punch. 3-flats on Shank 3/16" and Larger; flats on shank give positive chuck grip • Body and clearance are gold surface treated for maximum lubricity • Especially designed for hand-held drills • Recommended for use in work hardening grades of stainless steel & other hard metal drilling applications.

Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Heat treated at 2185° and then nitro-carburize-finished at 950° to be measurably harder than high-speed steel. Space-age nitro-carburized steel withstands substantially higher drilling temps while maintaining sharpness.

SPECIFICATIONS

Manufacturer	Viking Drill & Tool
Features	Body and clearance gold surface treated for max lubricity, especially designed for hand held drills
Includes	Mechanics Length 135 deg SP - 1/16-3/8 in by 64ths
Recommended For	Work hardening grades of stainless steel & other hard metal drilling applications
Shank	3 Flats on Shank 3/16 in and larger
Style	Black & Gold Ultra Bor Super Premium
No. of Pieces	21
Pack Quantity	1 Set