

Edge of Arlington Saw & Tool, Inc.

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Item #55413, Amana Tool 2-Pc Carbide-Tipped Solid Surface Tapered Plug Cutter Repair Router Bit Set 1-3/4 Dia x 1-3/16 CH x 1/2 Inch Shank (Industrial) **\$232.95**

Thank you for shopping with us. Special design to repair holes, gouges, and defects on top of the material. This set was designed primarily for repairing solid surface materials, but can be used on wood as well if required. The recommended RPM is to a degree dependent on the type of equipment and the stability of the setup when cutting.

Using Plunging Router The maximum speed for using this set is 10,000 RPM. It is important to work very slowly and steadily. We recommend securing the router with clamps so the machine is fixed firmly in place. **Using Drill Press** When working on a drill press we recommend speed of 2,000 to 3,000 RPM. Here it is important that the work is firmly clamped to ensure stability.

SPECIFICATIONS	
Manufacturer	Amana Tool
Diameter	1 3/4 in
Angle	15 deg
B1	1 in
Cut Height, Length, or Width	1-3/16 in
Overall Length	3 1/16 in
Shank	1/2 in