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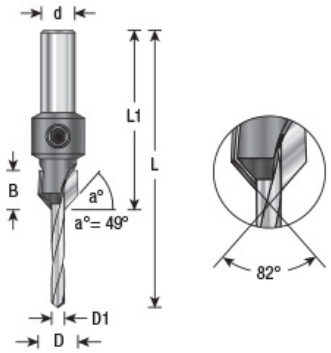
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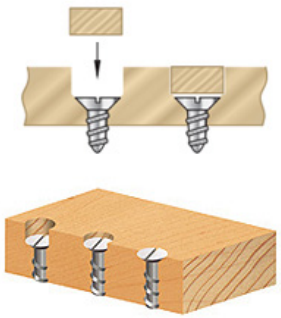


## Item #55204, Amana Tool Carbide-Tipped 82 Degree Countersink #6 Screw 25/64 Dia x 9/64 Drill Dia x 5/16 Round Shank

**$39.98**

Thank you for shopping with us! With slow spiral, HSS M2 DIN 338 fully ground drill. Used to countersink holes for the heads of screws in woods, plastic, and non-ferrous materials. The 2-flute integral design ensures uniform and concentric results every time. Carbide tips provide chip-free hole edges and last at least 40 times longer than steel countersinks. Available in a wide variety of sizes; complete with the HSS M2 fully ground drill bit. Excellent for drilling: natural woods, man-man boards, MDF, chipboard, plywood, aluminum/non-ferrous, aluminum composite material (ACM), composite decking materials. Warning: When drilling aluminum/non-ferrous materials, for optimal results and extended tool life use lubricant or air cooling. Make sure the material is fixed and drill is stable during drilling.



| SPECIFICATIONS | |
|---|---|
| **Manufacturer** | Amana Tool |
| **Diameter** | 25/64 in |
| **Carbide H, or Cut H/L/W** | 1/2 in |
| **Diameter (D1)** | 9/64 in |
| **Replacement Parts** | 630-802 |
| **Flute** | 2 |
| **Length** | 1-5/8 in w/o Drill |
| **Overall Length** | 2 3/4 in |
| **Screw Size** | #6 |
| **Shank** | 5/16 in |