

Edge of Arlington Saw & Tool, Inc.

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Type 25 - Bottoming
Bright Finish

Item #55163, Viking Drill & Tool HSS Straight Flute Bottoming Style Hand Taps Type 25 - Bright Finish \$220.48

Thank you for shopping with us!

Machine screw. Fractional. Ground Thread.

For general use in production tapping or hand operations. Precision ground threads for the ultimate in accuracy and performance. Taper, plug, and bottoming styles provide great versatility in tough materials, both blind and through holes. These high performance taps are available in complete sets of one taper, plug, and bottoming tap of the same size.

Bottoming: Generates the thread to the bottom of blind holes.

PRODUCT TIPS

Tap Wrenches:

They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.



Taper Tap

This section cuts full-size thread



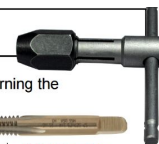
Plug Tap

This section cuts full-size thread



Bottoming Tap

This section cuts full-size thread



SPECIFICATIONS

Manufacturer	Viking Drill & Tool
D / H / GH Limit	H4
Flute	4
Size	1 3/8--6