

## Edge of Arlington Saw & Tool, Inc.

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**Type 25 - Bottoming  
Bright Finish**

### Item #55143, Viking Drill & Tool HSS Straight Flute Bottoming Style Hand Taps Type 25 - Bright Finish \$179.52

Thank you for shopping with us!

Machine screw. Fractional. Ground Thread.

For general use in production tapping or hand operations. Precision ground threads for the ultimate in accuracy and performance. Taper, plug, and bottoming styles provide great versatility in tough materials, both blind and through holes. These high performance taps are available in complete sets of one taper, plug, and bottoming tap of the same size.

Bottoming: Generates the thread to the bottom of blind holes.

**PRODUCT TIPS**  
**Tap Wrenches:**  
They come in two sizes, large & small. Make sure tap is securely locked in place by turning the hex head as tightly as possible with your fingers. Do not use a wrench to tighten.

A diagram showing three types of taps: Taper Tap, Plug Tap, and Bottoming Tap. Each tap is shown with a bracket indicating the section that cuts the full-size thread. The Taper Tap has a long, tapered cutting edge. The Plug Tap has a straight cutting edge. The Bottoming Tap has a straight cutting edge with a wider, more robust design. A tap wrench is shown on the right side of the diagram.

## SPECIFICATIONS

|                         |                     |
|-------------------------|---------------------|
| <b>Manufacturer</b>     | Viking Drill & Tool |
| <b>D / H / GH Limit</b> | H4                  |
| <b>Flute</b>            | 4                   |
| <b>Size</b>             | 1 1/4--7            |