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Item #55110, Amana Tool Carbide-Tipped 3D Adapter 1-1/16" Dia x 1" x 1/2" Shank \$85.54

Thank you for shopping with us! These 3D adapters are versatile devices used to make compound curves by inserting the adapter over any 1/4" shank router bit. As an adapter and not a solid tool, the system becomes much more flexible as well as cost effective. Tool #55110 will fit all tools with up to a 3/4" cutting diameter. The cutting length is adjustable and is limitless to shapes and tools for which this adapter may be used. The 3D system may be useful especially for small objects, artistic works, and other delicate projects. May also be used for small jobs with a drill machine (when one does not have a router). In this case, the outer ring, which revolves against the tool, serves as a small "router table." For this application, we recommend a minimum of 3,000 RPM. #55110 can be used with Miniature Router Bits as well as tool numbers 49492 and 49496. Use Amana Tool Allen Key #5003 (5/32") to adjust the required length of the shank. Only then can you tighten the set screw that holds the tool from the side. Each adapter comes with two Allen Keys: #5009 - 1/8" Allen Key for the screw on the side; #5003 - 5/32" Allen Key. Use to set screw M8 inside the shank of the tool. This screw makes it easier to adjust the length accurately and safely. Warning: Maximum RPM = 18,000 Bit sold separately.

SPECIFICATIONS	
Manufacturer	Amana Tool
Diameter	1 1/16 in
Diameter (D1)	25/32 in
Cut Height, Length, or Width	1 in
Replacement Parts	#5009-1/8 in Allen key for the screw on the side; $#5003-5/32$ in Allen key.
Note	Bit sold separately. Comes with 2 Allen keys 5009 & 5003.
Overall Length	3 13/32 in
Shank	1/2 in
RPM	Warning: Maximum RPM = 18,000