

Edge of Arlington Saw & Tool, Inc.

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**Item #53083,
Viking Drill &
Tool Fractional
Spiral Flute
Semi-Bottoming
Taps - 52°
Spiral Type 37-
UBN Titanium
Nitride
\$52.88**

Thank you for shopping with us!
Titanium
Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.

Right Hand Hi-Helix
Flutes - Ground
Thread - High Speed
Steel • Semi-
bottoming style can
be used for plug or
bottoming
applications •
Helical flutes provide
a shear cutting
facilitating
evacuation of chips
from the hole.
52° Helix Angle -
Can be used for plug
or bottoming
applications • Allows
for threading close
to bottom or blind
holes
• Recommended for
tapping deep holes
in copper, brass,
aluminum and other
soft ductile materials

SPECIFICATIONS	
D / H / GH Limit	H3
Flute	3
Size	1/2--20

SPECIFICATIONS

Manufacturer	Viking Drill & Tool
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