

Edge of Arlington Saw & Tool, Inc.

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**Item #53022,
Viking Drill &
Tool Fractional
Spiral Flute
Semi-Bottoming
Taps - 52°
Spiral Type 37
Bright Finish
\$18.52**

Thank you for shopping with us! Bright Finish recommended in aluminum, zinc, copper, wood, refrigeration die casting, auto hardware, and epoxy-based plastics.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide a shear cutting facilitating evacuation of chips from the hole.

52° Helix Angle - Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes • Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

SPECIFICATIONS

D / H / GH Limit	H3
Flute	3

SPECIFICATIONS	
Size	5/16--24
Manufacturer	Viking Drill & Tool