

Edge of Arlington Saw & Tool, Inc.

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**Item #53013,
Viking Drill &
Tool Fractional
Spiral Flute
Semi-Bottoming
Taps - 52°
Spiral Type 37-
UBN Titanium
Nitride
\$27.50**

Thank you for shopping with us!
Titanium Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semi-bottoming style can be used for plug or bottoming applications • Helical flutes provide a shear cutting facilitating evacuation of chips from the hole.
52° Helix Angle - Can be used for plug or bottoming applications • Allows for threading close to bottom or blind holes
•Recommended for tapping deep holes in copper, brass, aluminum and other soft ductile materials

SPECIFICATIONS

D / H / GH Limit	H3
Flute	3
Size	5/16--18

SPECIFICATIONS

Manufacturer

Viking Drill & Tool