

## Edge of Arlington Saw & Tool, Inc.

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**Item #52853,  
Viking Drill &  
Tool Fractional  
Spiral Flute  
Semi-Bottoming  
Taps - 52°  
Spiral Type 37-  
UBN Titanium  
Nitride  
\$28.87**

Thank you for shopping with us!  
Titanium  
Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.

Right Hand Hi-Helix  
Flutes - Ground  
Thread - High Speed  
Steel • Semi-  
bottoming style can  
be used for plug or  
bottoming  
applications •  
Helical flutes provide  
a shear cutting  
facilitating  
evacuation of chips  
from the hole.  
52° Helix Angle -  
Can be used for plug  
or bottoming  
applications • Allows  
for threading close  
to bottom or blind  
holes  
• Recommended for  
tapping deep holes  
in copper, brass,  
aluminum and other  
soft ductile materials

### SPECIFICATIONS

<b>D / H / GH Limit</b>	H2
<b>Flute</b>	2
<b>Size</b>	3--48

SPECIFICATIONS

Manufacturer	Viking Drill & Tool
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