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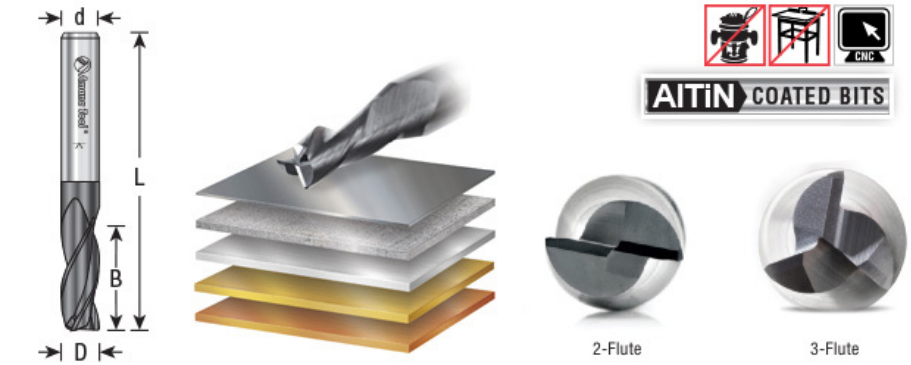


Item #51602, Amana Tool CNC SC Spiral for Steel & Stainless Steel w/ AlTiN Coating 1/8" D x 3/8" CH x 1/4" Shank Upcut Router Bit / 45º Corner Chamfer End Mill

$59.82

Thank you for shopping with us! These Amana Tool AlTiN Coated CNC Steel, Stainless Steel & Non Ferrous Metal Solid Carbide Spiral Router Bits/End Mills are manufactured from our exclusive ultra-fine micrograin carbide and feature a 30° Center Cutting Mill End with a 45° corner chamfer (for extra strength) upcut design and—very important—Aluminum Titanium Nitride (AlTiN) coating for superior cut quality. Increase the ruggedness of your solid carbide end mill's number one major wear point by the addition of corner chamfers that enhance the edge strength. Excellent for cutting: stainless steel, steel, low carbon steel, cast iron, titanium, super alloys, aluminum, brass, bronze, copper, gold, silver, magnesium, plastics, composites, materials up to 40 HRc hardness. These bits are perfect for the sign-making industry. Our special carbide grade combined with the AlTiN coating gives amazing performance. The unique corner chamfer gives the bits great strength. Center Cut Helical. AlTiN coating has many benefits:

- Extra wear resistance
- Allows for faster feed and speed rates
- Cutting edge protected from wear
- Better chip evacuation
- Less heat build up
- Superior cutting quality and extended tool life



*router collet reducer RB-102 (1/4-1/8) available for 1/8 shank bits

SPECIFICATIONS	
Manufacturer	Amana Tool
Diameter	1/8 in
Carbide H, or Cut H/L/W	3/8 in
Flute	4
Overall Length	1 1/2 in
Shank	1/4 in