

Edge of Arlington Saw & Tool, Inc.

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Item #508400, Amana Tool Carbide-Tipped Adjustable ACM Scoring Set 8 Inch Dia x 2x20T, 18 Deg, 5/8 Bore (Industrial) **\$209.64**

Thank you for shopping with us!

Carbide-Tipped - V-Groove with 2.0 (0.080") - 3.0mm (0.118") V-Flat Bottom.



Designed for scoring Aluminum Composite (sandwich) Materials with 60°, 90°, 108°, and 135° angle V-grooves with flat bottom. Set contains two saw blades and a shim set. Add the shims between the blades to achieve your desired flat bottom cut width. Widely used for cladding many diverse exterior and interior applications. The long lasting durability of the material makes it an excellent choice for buildings, signage, displays, etc.

Excellent for scoring: Aluminum, Clay, Zinc & Wood Composite Panels; Aluminum Composite Materials (ACM); Aluminum Composite Panel (ACP)*; ALPOLIC® Copper Composite Material (CCM); Alucobond®; Alupanel®; Dibond®; Durabond**; e-panel™; Etalbond®; Titanium Composite Material (TCM); Trespa®.

The materials are used on facades and interior wall surfaces that can be found in office buildings, hospitals, convention centers, airports, and hotels, along with exterior signage.

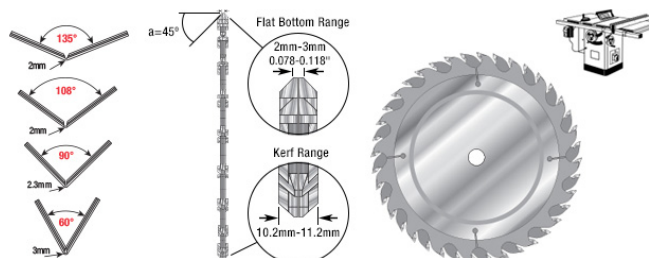
*ACP is a type of ACM flat panel that consists of two thin aluminum sheets bonded to a non-aluminum core. ACPs are frequently used for external cladding or facades of buildings, insulation, and signage.

**Durabond is a polyethylene core with 0.3mm colored aluminum sheet on either side, pre-finished requiring no decoration.

Warning: This set requires a custom zero clearance throat plate.

Warning: Not to be used with portable saws.

Warning: Before use, read saw blade safety guidelines in [Amana's catalog](#).



SPECIFICATIONS

Manufacturer	Amana Tool
B1	0.161 in
Diameter	8 in
Bore	5/8 in
Grind	ACM
Hook Angle	18 deg
Kerf	Range: 10.2-11.2mm; (0.078-0.118 in Flat Bottom Range)
Note	Warning: This set requires a custom zero clearance throat plate. Warning: Not to be used with portable saws. Shim set #DSS-108 & instruction booklet included.
Teeth	2x20
Angle	45 deg