Edge of Arlington Saw & Tool, Inc.

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Viking Drill & **Tool Fractional Spiral Flute** Semi-Bottoming Taps - 30° Spiral Type 36-ACN Titanium **Carbon Nitride** \$25.68 Thank you for shopping with us! Titanium Carbon Nitride coating raises cutting surface hardness, greatly increasing resistance to wear. **Right Hand Hi-Helix** Flutes - Ground Thread - High Speed Steel • Semibottoming style can be used for plug or

Item #49874,

bottoming applications • Helical flutes provide a shear cutting facilitating evacuation of chips from the hole - 30° Helix Angle - Used where chip disposal is a problem • Spiral flute design effectively draws chips out of the hole Recommended when tapping blind or through holes in a variety of materials.

SPECIFICATIONS	
D / H / GH Limit	H2
Flute	2
Size	640
Spiral	30 deg

SPECIFICATIONS	
Manufacturer	Viking Drill & Tool
Pack Quantity	1