Edge of Arlington Saw & Tool, Inc.

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Item #49873, Viking Drill & Tool Fractional Spiral Flute Semi-Bottoming Taps - 30° Spiral Type 36-UBN Titanium Nitride \$24.42

Thank you for shopping with us! Titanium Nitride coating adds lubricity and hardness, enhancing chip flow, finish hole quality, and drill life.

Right Hand Hi-Helix Flutes - Ground Thread - High Speed Steel • Semibottoming style can be used for plug or bottoming applications • Helical flutes provide a shear cutting facilitating evacuation of chips from the hole - 30 deg Helix Angle -Used where chip disposal is a problem Spiral flute design effectively draws chips out of the hole Recommended when tapping blind or through holes in a variety of materials.

SPECIFICATIONS	
Manufacturer	Viking Drill & Tool
D / H / GH Limit	H2
Flute	2
Size	640

SPECIFICATIONS	
Spiral	30 deg
Pack Quantity	1