

## Edge of Arlington Saw & Tool, Inc.

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### **Item #49840, Viking Drill & Tool Super Premium Ultra Bor Metric Drills Jobber Length Type 643-UB - Pack of 5 \$41.00**

Thank you for shopping with us!

Special Hi-Molybdenum tool steel with 135° split point for fast penetration and accurate starting without a center punch. Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity.

Drills are heat-treated at 2185° F and then nitro-carburize finished at 950° F to be measurably harder than high speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

| SPECIFICATIONS        |                     |
|-----------------------|---------------------|
| <b>Manufacturer</b>   | Viking Drill & Tool |
| <b>Diameter</b>       | 9.70 mm             |
| <b>Flute</b>          | 3 3/4 in            |
| <b>Overall Length</b> | 5 1/8 in            |
| <b>Unit Price</b>     | \$8.20              |
| <b>Pack Quantity</b>  | Sold in Pack of 5   |