

## Edge of Arlington Saw & Tool, Inc.

124 South Collins  
Arlington, TX 76010  
Phone: 817-461-7171 • Fax: 817-795-6651  
Toll Free: 888-461-7171  
Email: [info@eoasaw.com](mailto:info@eoasaw.com)  
Website: [www.eoasaw.com](http://www.eoasaw.com)

---



### **Item #49720, Viking Drill & Tool Super Premium Ultra Bor Metric Drills Jobber Length Type 643-UB** **\$29.60**

Thank you for shopping with us!

Special Hi-Molybdenum tool steel with 135° split point for fast penetration and accurate starting without a center punch. Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity.

Drills are heat-treated at 2185° F and then nitro-carburize finished at 950° F to be measurably harder than high speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

SPECIFICATIONS	
<b>Manufacturer</b>	Viking Drill & Tool
<b>Diameter</b>	8.50 mm
<b>Flute</b>	3 27/64 in
<b>Overall Length</b>	4 3/4 in
<b>Unit Price</b>	\$5.92
<b>Pack Quantity</b>	Bulk Pack of 5