

Edge of Arlington Saw & Tool, Inc.

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Item #49640, Viking Drill & Tool Super Premium Ultra Bor Metric Drills Jobber Length Type 643-UB - 10 Pack \$53.60

Thank you for shopping with us! Special Hi-Molybdenum tool steel with 135° split point for fast penetration and accurate starting without a center punch. Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity. Drills are heat-treated at 2185° F and then nitro-carburize finished at 950° F to be measurably harder than high speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

SPECIFICATIONS	
Manufacturer	Viking Drill & Tool
Diameter	7.70 mm
Flute	3 3/16 in flute length
Overall Length	4 1/2 in
Unit Price	\$5.36
Pack Quantity	Bulk Pack of 10