

## Edge of Arlington Saw & Tool, Inc.

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### **Item #49390, Viking Drill & Tool Super Premium Ultra Bor Metric Drills Jobber Length Type 643-UB - Pack of 10 \$28.40**

Thank you for shopping with us!

Special Hi-Molybdenum tool steel with 135° split point for fast penetration and accurate starting without a center punch. Precision-ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity.

Drills are heat-treated at 2185° F and then nitro-carburize finished at 950° F to be measurably harder than high speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

| SPECIFICATIONS |                     |
|----------------|---------------------|
| Manufacturer   | Viking Drill & Tool |
| Diameter       | 5.20 mm             |
| Flute          | 2 1/2 in            |
| Overall Length | 3 3/4 in            |
| Unit Price     | \$2.84              |
| Pack Quantity  | Sold in Pack of 10  |