

Edge of Arlington Saw & Tool, Inc.

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Item #45457, Amana Tool CNC Carbide-Tipped Straight Plunge High Production 3/4" x 2-1/2" x 3/4" Shank 5" Long, L/H - Open Flute \$72.68

Thank you for shopping with us!

In choosing a straight bit for any application, always select one with the shortest cutting edges and the shortest overall length that will reach the required cut depth. Excessive length intensifies deflection and vibration, which degrades cut quality and leads to tool breakage.

For high-volume production work with a CNC router, use one of these plunge-cutting straights. Long, 3/4" shanks extend the bit's reach, enhancing its versatility. Open-flute design promotes rapid chip clearance, necessary for high feed rates. **Right hand** configuration for standard clockwise rotation. Left-hand configuration for counter-clockwise rotation "Topmaster" machines.

Chipbreaker option (special order): Designed to cut chipboard and MDF at high automatic speed rates found on CNC machines. Each flute is ground so that the chipbreakers are staggered to each other, giving a straight cut. To order, add "CB" to the end of the part number (for example: 45454-CB).

| SPECIFICATIONS | |
|-------------------------------------|----------------------------|
| Manufacturer | Amana Tool |
| Diameter | 3/4 in |
| Cut Height, Length, or Width | 2 1/2 in |
| Flute | 2 |
| Overall Length | 5 in |
| Rotation | Left |
| Shank | 3/4 in |
| Type | Straight Plunge Open Flute |