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Item #45420-PS, Amana Tool Carbide-Tipped 3° Downshear Production Shear Straight Plunge 1/2" x 1 1/4" x 1/2" Shank \$32.43

Thank you for shopping with us!

In choosing a straight bit for any application, always select one with the shortest cutting edges and the shortest overall length that will reach the required cut depth. Excessive length intensifies deflection and vibration, which degrades cut quality and leads to tool breakage.

3° Downshear.

Excellent for working composition board and melamine, this bit cuts with a shearing action, slicing very slightly downward to prevent chipping and tearing of the surface veneer or coating. It augers chips away from the router. Designed primarily for production applications where the router is above the work.

SPECIFICATIONS	
Manufacturer	Amana Tool
Diameter	1/2 in
Cut Height, Length, or Width	1 1/4 in
Flute Geometry	Downcut
Flute	2
Overall Length	2 7/8 in
Shank	1/2 in