

## Edge of Arlington Saw & Tool, Inc.

124 South Collins  
Arlington, TX 76010  
Phone: 817-461-7171 • Fax: 817-795-6651  
Toll Free: 888-461-7171  
Email: [info@eoasaw.com](mailto:info@eoasaw.com)  
Website: [www.eoasaw.com](http://www.eoasaw.com)

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### **Item #44130 (SP-21), Viking Super Premium Ultra Bor Type 240-UB 135° Split Point Jobber Length Drills: 21-Pc Set 1/16-3/8 by 64ths \$69.07**

Thank you for shopping with us!

Viking Super Premium Ultra Bor Type 240-UB 135° Split Point Jobber Length Drills: 21-Pc Set 1/16-3/8 by 64ths

Ultra Bor Super Premium - 135° split point for fast penetration and accurate starting without a center punch. Precision ground point, flutes, body, clearance, and drill diameter for the ultimate in accuracy and performance. Body and clearance are gold surface treated for maximum lubricity; temperature stress relief improves lubricity and toughness.

Manufactured to NAS 907B specification from Premium Hi-Molybdenum Steel.

Drills are heat-treated at 2185°F and then nitro-carburize finished at 950°F to be measurably harder than high-speed steel. Space age nitro-carburized steel withstands substantially higher drilling temperatures while maintaining sharpness. Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications. Sizes smaller than #52 have non-split points.

Ultra Bor will substantially outperform cobalt drills in work hardening stainless steel and other tough drilling applications.

## SPECIFICATIONS

<b>Manufacturer</b>	Viking Drill & Tool
<b>Includes</b>	Super Premium 135 deg Split Point - 1/16-3/8 by 64ths
<b>Features</b>	Body & Clearance are gold surface treated for max lubricity, NAS 907B aerospace specification
<b>Recommended For</b>	Work hardening grades of stainless steel & other hard metal drilling applications
<b>Style</b>	Super Premium
<b>No. of Pieces</b>	21
<b>Pack Quantity</b>	1 Set